



## TECHNICAL DATA SHEET

EST4.00003

VERNICE AD EFFETTO SOFT TOUCH

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Rev. 1

<b>GENERAL CHARACTERISTIC</b>		
Painting product consisting of saturated hydroxylated polyester resins mixed with isocyanic hardeners.		
<b>CHARACTERISTIC OF THE SUPPLY PRODUCT</b>		
		NOTES
SPECIFIC WEIGHT	1 ± 0,1 Kg/lt	
VISCOSITY	Slightly thixotropic	
SOLIDS CONTENT	50 ± 1% (weight)	Theoretical
YIELD: (50 µm dry)	8 m <sup>2</sup> /Kg	Theoretical
AVAILABLE COLOURS	Transparent	
CATALYSIS RATIO	30% in weight with EHDRS.001	
APPEARANCE OF THE FILM	Opaque	

<b>TECHNOLOGICAL CHARACTERISTICS AND RESISTANCE TESTS</b>	
<i>APPLICATION MODE</i>	
SPRAY	5-10% with TH2.001; Nozzle pressure: 3-4 bar Nozzle diameter: 1.0
Apply two/three crossed coats. To accentuate the intensity of the effect, proceed with other coats respecting the waiting time between one coat and the next (2/3 min).	
<i>HARDENING</i>	
After drying for 15 min. conduct the drying in the oven for 2 hours at 50-60°C. Drying can also be done by avoiding firing but the curing time is much longer (14-15 hours).	

<b>OVERPAINTING</b>
The product is not suitable for overpainting once applied.
<b>SURFACES PREPARATION</b>
The product can be applied on metal, wood and plastic after treatment with suitable primers.
<b>TOOLS CLEANINGS</b>
The tools can be cleaned from the uncured product with DILUENTE NITRO ANTINEBBIA.
<b>STORAGE</b>
In a cool and dry place, and in a well sealed tin, the product is stable for at least 6 months.
The information given in this technical data sheet is indicative and based on our knowledge derived from experience and experimentation and can in no way constitute a guarantee. The purchaser/user decides independently on the suitability of the product for his own requirements in the context of the specific field of use. For safety information please refer to the relevant toxicological data sheet.